



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D412-630-034
Job Sheet 189308



Part No: D412-630-034

Job Qty: 1 ea

Part Name: Folding Heli-Access-Step™ RH - Low, High & Float Gear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/11/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn1019, added D2807-041 EC verified by:DD
IPP rev C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV.O DD VERF:JLM

Ship Via:

7746

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/25/19	2/11/19	0.00	0.00	Start Up Small Fab-4		JAN 24 2019
110	Small Fab	1 pcs		2/11/19	0.00	0.45	Small Fab-6		
120	QC	1 pcs		2/11/19	0.00	0.00	QC5		
130	Packaging	1 pcs		2/11/19	0.00	0.00	Packaging1-4		
140	QC	1 pcs		2/11/19	0.00	0.00	QC4		DAS 21 9-89
145	DC	1 pcs		2/11/19	0.00	0.00	DC		FEB 2 2019
150	Packaging	1 pcs		2/11/19	0.00	0.00	Packaging3-2		
160	QC21-FG	1 Ea		2/11/19	0.00	0.00	QC21		DAS 21 9-89

Part Op 110 - Assemble as per dwg D412-630 p.14
Descriptions: 145 - Photocopy bluefile & create labels per PPP D412-630-034 CHG005
150 - Identify and pack for shipping as per PPP D412-630-034 PPP Rev: _____

FEB 2 2019

Job BOM			
Part / Item	Component Name	Quantity	Operation
AN3100C8	Nut	2 Ea (2 ea)	90-Start up Operation
AN3C21A	Bolt	1 Ea (1 ea)	90-Start up Operation
AN8C16	Bolt	2 Ea (2 ea)	90-Start up Operation
D2012-107	Clevis	1 pcs (1 ea)	90-Start up Operation
D2803-042	Bracket Assembly	1 pcs (1 ea)	90-Start up Operation
D2804-042	RH Step Fwd Bracket	1 pcs (1 ea)	90-Start up Operation
D2807-041	Prop Assembly	2 Ea (2 ea)	90-Start up Operation
D2813	Washer	2 pcs (2 ea)	90-Start up Operation
D3395-1	Bushing	4 pcs (4 ea)	90-Start up Operation
D3562-042	Step Weldment	1 pcs (1 ea)	90-Start up Operation
D3672-15	Phenolic Washer	5 pcs (5 ea)	90-Start up Operation
D3672-19	Phenolic Washer	4 pcs (4 ea)	90-Start up Operation
D3672-7	Washer, Phenolic	4 pcs (4 ea)	90-Start up Operation
MS21043-3	Nut	4 Ea (4 ea)	90-Start up Operation
MS24665-302	Cotter Pin	2 Ea (2 ea)	90-Start up Operation
MS24693-C280	Screw	2 Ea (2 ea)	90-Start up Operation
MS24693-C285	Screw	1 Ea (1 ea)	90-Start up Operation
AN44C7A	Eyebolt	1 Ea (1 ea)	130-Packaging
AN4C10A	Bolt	1 Ea (1 ea)	130-Packaging
AN4C15A	Bolt	2 Ea (2 ea)	130-Packaging
AN4C6A	Bolt	1 Ea (1 ea)	130-Packaging
AN5C15A	Bolt	2 Ea (2 ea)	130-Packaging
D2806-1	Bushing	2 pcs (2 ea)	130-Packaging
D2806-3	Bushing	2 pcs (2 ea)	130-Packaging
D2810-5	Strut	1 pcs (1 ea)	130-Packaging
D3396-1	Spacer	2 pcs (2 ea)	130-Packaging
D3672-17	Phenolic Washer	7 pcs (7 ea)	130-Packaging
D3672-5	Washer, Phenolic	7 pcs (7 ea)	130-Packaging
MS21043-4	Nut	4 Ea (4 ea)	130-Packaging
MS21043-5	Nut	3 Ea (3 ea)	130-Packaging
5019401			
FM130644-0			
5044216			
5100397			
FM1315811			
5146196			
5139400			
3044351			
5144111			
4150866			
1153354-0.851			
5147159			
5091519			
Container			

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C8	2	29	0
	AN3C21A	1	23	0
	AN8C16	2	15	0
	D2012-107	1	19	0
	D2803-042	1	2	0
	D2804-042	1	2	0
	D2807-041	2	24	0
	D2813	2	18	0
	D3395-1	4	46	0
	D3562-042	1	0	0
	D3672-15	5	544	0
	D3672-19	4	172	0
	D3672-7	4	989	0
	MS21043-3	4	703	0
	MS24665-302	2	18	0
	MS24693-C280	2	72	0
	MS24693-C285	1	56	0
130-Packaging	AN44C7A	1	18	0
	AN4C10A	1	35	0
	AN4C15A	2	56	0
	AN4C6A	1	339	0
	AN5C15A	2	63	0
	D2806-1	2	23	0
	D2806-3	2	31	0
	D2810-5	1	19	0
	D3396-1	2	33	0
	D3672-17	7	73	0
	D3672-5	7	535	0
	MS21043-4	4	1,136	0
	MS21043-5	3	123	0
Part Specifications				
Specifications could not be found.				



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12568

D412-630-034 Job Sheet 189308



Part No: D412-630-034

Job Qty: 1 ea

Part Name: Folding Heli-Access-Step™ RH - Low, High & Float Gear



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/11/19

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Type: SOLD

Description:

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn1019, added D2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV.O DD VERF:JLM

Ship Via:

067731

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/11/19	2/11/19	0.00	0.00	Start Up Small Fab-4		JAN 24 2019 DAS 36 6
110	Small Fab	1 pcs	2/11/19	2/11/19	0.00	0.45	Small Fab-6		9-89 DAS 46
120	QC	1 pcs	2/11/19	2/11/19	0.00	0.00	QC5		9-89 DAS 46
130	Packaging	1 pcs	2/11/19	2/11/19	0.00	0.00	Packaging1-4		69 9-89 DAS 69
140	QC	1 pcs	2/11/19	2/11/19	0.00	0.00	QC4		9-89 DAS 69
145	DC	1 pcs	2/11/19	2/11/19	0.00	0.00	DC		9-89 DAS 69
150	Packaging	1 pcs	2/11/19	2/11/19	0.00	0.00	Packaging3-2		9-89 DAS 69
160	QC21-FG	1 Ea	2/11/19	2/11/19	0.00	0.00	QC21		9-89

Part Op 110 - Assemble as per dwg D412-630 p.14

Descriptions: 145 - Photocopy bluefile & create labels per PPP D412-630-034 CHG005

150 - Identify and pack for shipping as per PPP D412-630-034 PPP Rev: _____

1133698



Container No: S151228



Part: D412-630-034

Job No: 189308

Serial No/Batch: S151228

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-69 Issue 7, FAA STC SR00595NY 08/05/20, FAA STC :

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5151228

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C8	Nut	2 Ea (2 ea)	90-Start up Operation	5103998
AN3C21A	Bolt	1 Ea (1 ea)	90-Start up Operation	FM137680-0
AN8C16	Bolt	2 Ea (2 ea)	90-Start up Operation	5074164
D2012-107	Clevis	1 pcs (1 ea)	90-Start up Operation	5040916-2
D2803-042	Bracket Assembly	1 pcs (1 ea)	90-Start up Operation	FJ48431
D2804-042	RH Step Fwd Bracket	1 pcs (1 ea)	90-Start up Operation	5061583
D2807-041	Prop Assembly	2 Ea (2 ea)	90-Start up Operation	5141818
D2813	Washer	2 pcs (2 ea)	90-Start up Operation	5041174
D3395-1	Bushing	4 pcs (4 ea)	90-Start up Operation	5041201
D3562-042	Step Weldment	1 pcs (1 ea)	90-Start up Operation	5148615
D3672-15	Phenolic Washer	5 pcs (5 ea)	90-Start up Operation	5012894
D3672-19	Phenolic Washer	4 pcs (4 ea)	90-Start up Operation	FM48075
D3672-7	Washer, Phenolic	4 pcs (4 ea)	90-Start up Operation	5131568
MS21043-3	Nut	4 Ea (4 ea)	90-Start up Operation	5143711
MS24665-302	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	FM135672-1
MS24693-C280	Screw	2 Ea (2 ea)	90-Start up Operation	FM137597
MS24693-C285	Screw	1 Ea (1 ea)	90-Start up Operation	FM135704-30
AN44C7A	Eyebolt	1 Ea (1 ea)	130-Packaging	5019401
AN4C10A	Bolt	1 Ea (1 ea)	130-Packaging	
AN4C15A	Bolt	2 Ea (2 ea)	130-Packaging	
AN4C6A	Bolt	1 Ea (1 ea)	130-Packaging	
AN5C15A	Bolt	2 Ea (2 ea)	130-Packaging	
D2806-1	Bushing	2 pcs (2 ea)	130-Packaging	
D2806-3	Bushing	2 pcs (2 ea)	130-Packaging	
D2810-5	Strut	1 pcs (1 ea)	130-Packaging	
D3396-1	Spacer	2 pcs (2 ea)	130-Packaging	
D3672-17	Phenolic Washer	7 pcs (7 ea)	130-Packaging	
D3672-5	Washer, Phenolic	7 pcs (7 ea)	130-Packaging	
MS21043-4	Nut	4 Ea (4 ea)	130-Packaging	
MS21043-5	Nut	3 Ea (3 ea)	130-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C8	2	29	0
	AN3C21A	1	23	0
	AN8C16	2	15	0
	D2012-107	1	24	0
	D2803-042	1	2	0
	D2804-042	1	2	0
	D2807-041	2	24	0
	D2813	2	18	0
	D3395-1	4	46	0
	D3562-042	1	0	0
	D3672-15	5	544	0
	D3672-19	4	172	0
	D3672-7	4	989	0
	MS21043-3	4	723	0
	MS24665-302	2	18	0
	MS24693-C280	2	72	0
	MS24693-C285	1	56	0
130-Packaging	AN44C7A	1	18	0
	AN4C10A	1	35	0
	AN4C15A	2	56	0
	AN4C6A	1	339	0
	AN5C15A	2	63	0
	D2806-1	2	23	0
	D2806-3	2	31	0
	D2810-5	1	13	0
	D3396-1	2	33	0
	D3672-17	7	73	0
	D3672-5	7	535	0
	MS21043-4	4	1,191	0
	MS21043-5	3	123	0

Part Specifications

Specifications could not be found.